INVERTER CABLES AND DISCONNECTS

INVERTER CABLE NOTES

Your inverter cables should be sized long enough to "cross-corner" wire to your battery bank. This means the positive and negative inverter leads should be attached to the bank at opposite ends or corners, not at the same end. (See any of the kit diagrams on pages 8 to 25.) The inverter cables should also be of equal length even though it seems that cross corner wiring would force one cable to be much longer than the other. The cables should be taped together in a parallel fashion as far as possible before breaking towards their respective corners.

Once the length is determined, it is imperative that the cables be the right gauge. Inverter manufacturers would like zero voltage drop at the input of their inverters. While this is impossible, the voltage drop must be limited to less than 2%. It may seem that the sizes of the inverter cables specified in the chart below are extreme, However, this is what is required for proper inverter operation.

Inverter Cables

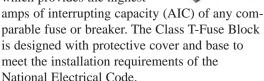
These inverter cables are made from high quality battery cable and are sold in pairs. Ring terminals with 5/16" diameter holes are crimped on each end using a professional crimping tool which results in a gas-tight connection. The crimps are covered with glue-sealing heat shrink tubing—Red for the Positive cable and Black for the Negative cable. Consult the chart below for the correct gage cable according to inverter size and length of cable needed.

Number	Gage/Length	Price	>5' + /Ft
312-045	4 Ga 5' Pair	\$43	\$6.00
312-0410	4 Ga 10' Pair	\$65	
312-025	2 Ga 5' Pair	\$49	\$7.00
312-0210	2 Ga 10' Pair	\$89	
312-205	2/0 Ga 5' Pair	\$79	12.00
312-2010	2/0 Ga 10' Pair	\$139	
312-405	4/0 Ga 5' Pair	\$119	\$20.00
312-4010	4/0 Ga 10' Pair	\$219	

Class T Fuse & Fuse Block

355-001 110A Class T Fuse & Fuse Block \$69 355-002 200A Class T Fuse & Fuse Block \$69 355-004 300A Class T Fuse & Fuse Block \$83

The Class T Fuse Block reliably protects high amperage components from overloads and short circuit damage. It utilizes a Class T fuse which provides the highest



Replacement Class T Fuses

346-110	110A Class T fuse	\$26
346-200	200A Class T fuse	\$26
346-300	300A Class T fuse	\$45

Manual Transfer Switch

\$139

753-101 MNTransfer - 240VAC

This switch, mounted in a
Big Baby Box, consistes of two
60A two-pole breakers interlocked such that either a generator or the power lines could
supply an inverter with power
to charge the battery bank. The
inverter would be connected to
a sub-panel for backed -up
loads. This switch comes with

a neutral bus bar and ground box terminal. Wiring diagrams are supplied.

Size: 8"H x 5"W x 3.5"D

(This is not a by-pass switch. This box can be converted to act as 120VAC (only) by-pass switch. See below.)

Inverter Bypass Box

753-102 Inverter Bypass Box-120VAC \$139

An inverter bypass box is used to let the generator bypass the inverter and directly feed the AC distribution panel. The box consists of two dual circuit 60A breakers and a special interlock which forces one breaker to be in the "off" position when its mate is "on" and vice-versa. In the on position the generator current flows through the inverter, charging the battery bank and powering the AC loads. In the by-pass position the generator current flows directly to the AC distribution panel and the inverter is completely out of the circuit. This is useful for testing purposes, or for when the inverter must be removed from the system. The box is prewired and can handle up to 60 amps.

AMPACITY of	of COPPER WI	RE @ 75 ⁰ C
Wire Gauge	In Conduit	In Free Air
14 AWG	15 amps	20 amps
12 AWG	20 amps	25 amps
10 AWG	30 amps	40 amps
8 AWG	45 amps	65 amps
6 AWG	65 amps	95 amps
4 AWG	85 amps	125 amps
2 AWG	115 amps	170 amps
1/0 AWG	150 amps	230 amps
2/0 AWG	175 amps	265 amps
3/0 AWG	200 amps	310 amps
4/0 AWG	230 amps	360 amps

Inverter Disconnect and Cable Size					
Inverter	Breaker	Class "T"	' Minimu	m Cable G	auge
Model	Size	Fuse	(in free air)		
			<5'	5'-10'	11'-20'
1500W 12V	175 A	200 A	2/0 Ga	2/0 Ga.	4/0 Ga.
2000W 12V	250A	300A	2/0 Ga,	4/0 Ga.	N/R
2800W 12V	250 A	300 A	4/0 Ga.	4/0 Ga.	N/R
1500W 24V	175 A	110 A	2 Ga	2 Ga.	2/0 Ga.
2000W 24V	175 A	110 A	4 Ga	2 Ga.	2/0 Ga.
2400W 24V	175 A	200 A	2/0 Ga.	2/0 Ga.	4/0 Ga.
3600W 24V	250 A	300 A	4/0 Ga.	4/0 Ga.	4/0 Ga.
4000W 24V	250 A	300 A	2/0 Ga.	4/0 Ga.	4/0 Ga.
4500W 48V	175 A	200 A	2/0 Ga.	2/0 Ga.	4/0 Ga
6000W 48V	250 A	300 A	4/0 Ga.	4/0 Ga.	4/0 Ga.

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DC FUSES and BUS BARS

ATC Fuse Box

354-007 ATC Fuse Box, 6 Positions \$18.00

1.5" x 5.5" x 4.5" Plastic

354-009 ATC Fuse Box, 9 Positions \$35.00

1.75"x 4.5" x 7" Metal

These fuse boxes use ATC automotive type fuses for DC distribution. They can be used in a camp or small cottage where a large DC distribution system isn't required. They have lugs to receive up to #4 ga. input wires. They have either a 6 or a 9 circuit fuse block and a negative bus both which will accept up to #10 ga. wires.



ATC Fuse Block

354-006 **ATC Fuse Block** \$12.00

This 6 position fuse block will accept #10 ga. wire in its distribution terminals. The main power lug accepts #4 ga. wire. The negative bus bar has 11 holes which accept #10 ga. or smaller wire and 4 holes which accept #2 ga. or smaller wire. Use this fuse block along with the negative bus bar to make your own DC distribution panel.



ATC Fuse Holders

354-001	18 Ga. 3" Pigtails	\$2.00
	Cover Included	

12 Ga. 4" Pigtails 354-002 \$2.50 Cover Included

These ATC fuse holders can be used for that instance when only one fuse may be needed. They are effective and safe, and certainly better than no fuse at all. See below for fuses.



ATC Fuses

345-002,005,-010,-015,-020,-025,-030 \$0.35 each

2 thru 30 amps respectively

Use these fuses in the

ATC fuse boxes, fuse block or fuse holders described above.



Maxi Fuse Holders

354-004 6 Ga. Maxi Fuse Holder \$13.00

Cover Included

Use the Maxi Fuse and fuse holder when a



larger than 30A fuse is required.

Maxi Fuses

347-020,-030,-040,-050,-060 \$2.00

20 through 60

amps respectively Use the Maxi



fuses in the fuse holders described above.

Fuse Blocks

354-030 30 A Fuse Block \$15 354-060 60 A Fuse Block \$19

These are fuse holders for RK5 cartridge fuses. They can be used in situations where safety is desired, but code may

not be required. They should be installed in an inaccessible place; or you should manufacture a cover for them. Fuses are available at most "big box" stores.

MidNite Solar Bus Bars

757-006	White Bus Bar	\$17
757-007	Red Bus Bar	\$17
757-008	Black Bus Bar	\$17
757-019	Ground Bus Bar	\$13

These bus bars are mounted in plastic end-cap insulators for use in all kinds of AC and DC wiring. The bar has four 1/0 and eleven #6 useable wire slots. Two 10-32 mounting screws are provided. The ground bar omits the end-cap insulators. Dimensions: 4.75"L x 7/8"W x 1.75H



Terminal Block

325-004 \$11

This is a four position terminal block rated for 85 amps. It will accept up to 4 AWG wire. It can be used to facilitate wiring between your array and charge controller.

L 2-3/8" D 1-1/4" H 1-1/8"

Terminal Block

325-006

Call Toll Free: (800) 914-4131

This is a six position terminal block rated for 63 amps. It will accept up to 6 AWG wire. It can be used to facilitate wiring between your array and charge controller.

L 3-3/8" D 1-1/16" H 1-1/16"

